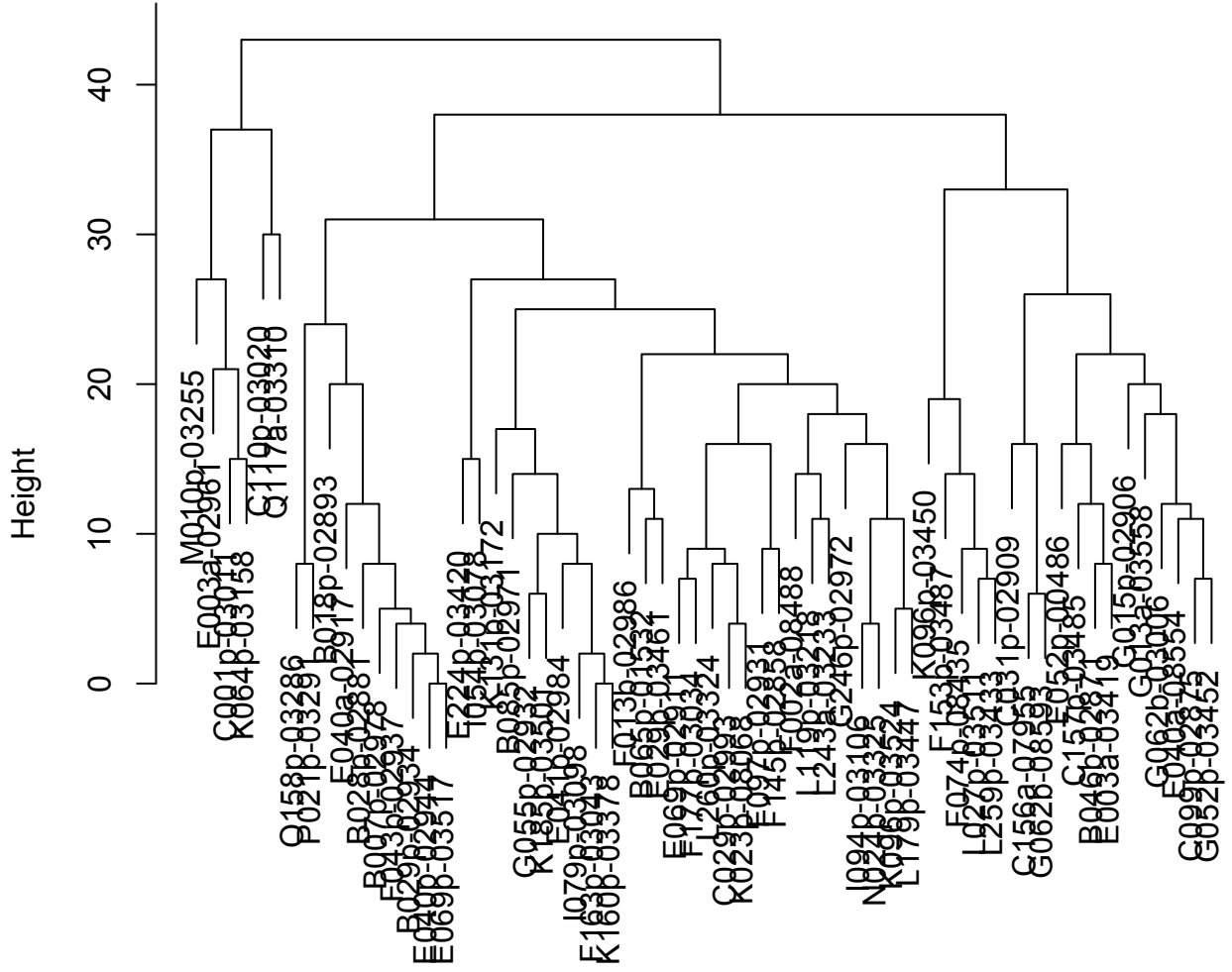


Cluster Dendrogram



dist(M, "manhattan")
hclust (*, "complete")